

Commander®**MULTIPLE SPINDLE DRILL HEAD****MULTI-DRILL®****MODEL****HD-2**

Two Spindle, Adjustable Gear Single Eccentric Head

**CMD/HD-2 ASA****Spindle type heavy duty drill capacity
0 - 1-1/8" diameter****Adjustable from 1-7/8" to 8".
Includes two 1-3/8" ASA spindles.**

Commander Multi-Drill has on file spindle specifications for most machines. Please furnish us with the make and model number of the machine that our head will be adapted to. (See adaptations page)

In some cases there may be an additional charge for adaptation.

BASIC HEAD HD2	ITEM #
Basic Unit without Adaptation HD-2 Head with ASA type spindles	C80169
Basic Unit with Adaptation HD-2 Head with ASA type spindles	C80164
Spindle locating and locking templates w/guide bar bosses	C80166
Boring charges for template	C80167

SPECIFICATIONS	
Maximum Number of Spindles	2
Maximum Horsepower Transmitted	10
Maximum Torque Transmitted	700 in./lbs.
Maximum Spindle RPM	2500
Maximum Drill Press RPM	2500
Minimum Center Distance	1-7/8
Maximum Drilling Area	8 dia. circle
Ratio	1:1 increase
Approximate Drill Capacity in mild steel	1-1/8

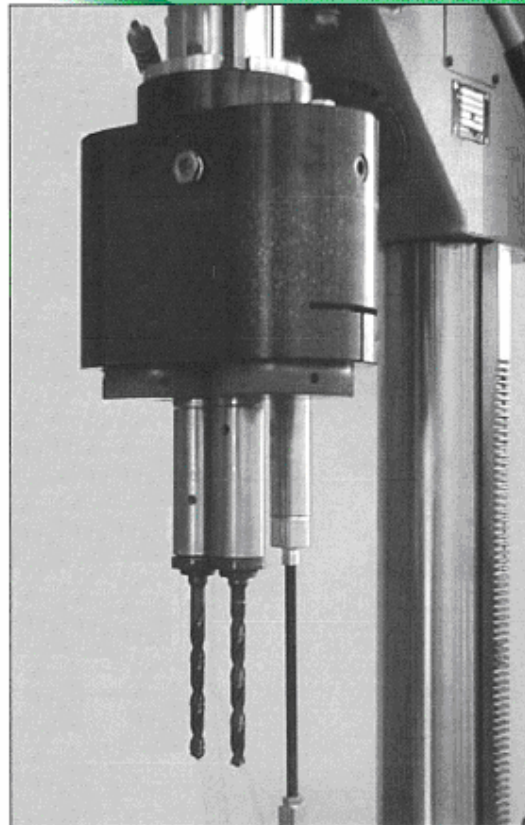
CMD/HD-2 ASA

- 1-3/8 ASA Spindles
- Drill capacity from 0 to 1-1/8 diameter

Adjustable from 1-7/8" to 8" including adapter to feed unit. When ordering specify type, make, quill diameter and spindle taper that the drill head will be adapted to. See adaptations page.

Drill, tap or reamer collets from 0 to 1-1/8". Specify size when ordering .

For collet information, see the Commander collets pages.



*Proudly made in
Franklin, WI USA*

