



F.KD 50

code 10425010

F.KD 75

code 10425015

F.KD 50.12

code 10425012

F.KD 75.12

code 10425018

### PECK FEED DEVICE

MODEL	F.KD50	F.KD75	F.KD75.12
UNITA'	F.P7	F.10.75	F.14 F.20
FRENO	K.312	K.313	K.313
A	47	115	115
B	67	90	90

The deep hole drilling peck feed unit F.KD allows, with proper control circuit, to retract the quill to initial position and subsequent rapid advance to an adjustable  $0 \div 1.5$  mm ( $0 \div .059$ ") proud of material contact in the partly drilled hole.

It is applied in all cases where the hole depth is greater than 4 times its diameter when using conventional tools.

The pecks frequency is set by timer and will occur every "x" seconds until the forward limit switch is contacted. The fast travel is set as standard.

The F.KD is to be fitted between the back of the quill (rear sleeve) and the standard hydrocheck unit.

The peck-feed device is activated by a 3-way solenoid valve.

**P.N. For the use of hydrocheck unit K... in relation to the pecking device model, see the above chart.**

